Industrial Pneumatics.

Aircraft Lifting Bags

Lifting out of Limits



Place your trust in emergency pneumatics!

We are the enterprise, which helps you to find the right solution!

Vetter GmbH A Unit of IDEX Corporation

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Secure lifting on any surface

high lateral load tolerance

relatively quick to deploy

Why Aircraft Lifting Bags

Why recovery equipment

Rapid recovery in critical situations

- > allows rapid action on site
- material protecting recovery

"Basically, airplanes are built to fly and have no towing eyes like those on cars" says Hans Hofer*in describing the challenges of most aircraft recoveries.

In the interest of aerodynamics, modern airplanes are increasingly sensitive in design and construction, with the difficulty that one needs special equipment and know-how to avoid further damage and the resulting additional financial losses when recovering an aircraft.

*Former head of the airport fire brigade Frankfurt, Fraport AG



A timely removal is the goal of recovery

Foto: Alexander Blum

"Aircraft skids off the runway"

Headlines such as these frequently reached us. Recently in the media there has been an increasing number of aircraft skidding off of runways during starts and landings causing the nose to become stuck in snow or in the adjacent grass strip. Damaged aircrafts can block the runway, taxiway and gate:

> the airport will **lose several million €** per day Example: Learjet ca. 0.25 million €

B 737 ca. 0.50 million € ca. 2.00 million € A 340

- in addition, the **airlines** lose a further **1 10 million** € through flight cancellation and costs for possible passenger compensation
- damaged image for the airport operator and the airline.

Why Aircraft Lifting Bags:

- > low insertion height of max. 25 cm (9.8 inch) compared to recovery jacks
- > exceptional side stability compared to recovery jacks
- Aircraft Lifting Bags can take sheering forces during angle lift >
- because of their contact surface and operating pressure also useable for uneven ground beside the runway
- can be repaired
- long life duration of approx. 18 20 years



Aircraft Lifting Bags - quick and secure recovery

smooth lifting by avoiding point loading > good adaptation to different surfaces

If the taxiway is blocked by an aircraft, the quick and safe action of the recovery team is of particular importance. Aircraft lifting bags are specifically designed to lift aircraft of various sizes and types. The professional lifting of an aircraft represents the first step for fast and gentle recovery. In addition to the fast operational readiness, there are numerous other factors that justify the use of aircraft lifting bags.

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Why Vetter

Decades of experience and confidence

- first ALB already produced in 1981
- > many years of experience

- individually tested (with inspection seal)
- made in Germany

Since the early 1980s Vetter GmbH has been producing quality aircraft lifting bags for airports around the world at its site in Zülpich. Long-standing international cooperation with airport fire brigades make Vetter your reliable partner. The divided contact chambers of Vetter aircraft lifting bags enable optimum adaptation to the attachment surfaces on aircraft, so that the pressure is distributed optimally. With a maximum insertion height of 25 cm (9.8 inch) and a bag surface of up to 14 m², lifting bags are ideal to lift aircraft evenly up to 4 m (157.5 inch, without base). The number of control systems and hoses to be used depends on the number of chambers of the lifting bag sets. In sets with divided contact chambers this can be controlled separately in order to control the sensitive contact with the aircraft more effectively.

The selection of the appropriate aircraft lifting bags depends, among other things, on the following factors:

- Type and positioning of the damaged aircraft >
- Recovery weight of the aircraft
- Attachment areas for the aircraft lifting bag >
- Specifications of recovery guidelines > (maximum surface pressure)



1 bar technology – the innovation

Our Vetter aircraft lifting bags 1 bar/14.5 psi are characterized by their sturdiness, strength, exceptional side stability and stability under load. As opposed to the 0.5 bar/7.25 psi series, the side stability of the 1 bar/14.5 psi series is increased by approx. 40 %. A significantly improved lateral load tolerance provides increased stability and greater safety when lifting aircraft. The lifting bags, hoses and controllers are fitted with quick-action couplings enabling easy and time-saving inter-coupling of the individual elements. That makes fast and effective recovery possible.

Note: The Vetter Aircraft Lifting Bags are also available with 0.5 bar technology.





Each set's designation is based on its lifting power and maximum lifting height:

ALB 30/305: at least 30 t (300 kN) lifting power + 305 cm max. lifting height

| 1.0 bar ALB-Sets = Nominal lift. power | Lifting height, max. |
|--|-------------------------|
| ALB 3/100 = 66 kN (6.6 t) | 100 cm/39 inch |
| ALB 5/120 = 112 kN (11.2 t) | 120 cm/46.8 inch |
| ALB 14/160 = 280 kN (28 t) | 160 cm/62.4 inch |
| ALB 30/245 = 650 kN (65 t) | 245 cm/95.6 inch |
| ALB 30/305 = 650 kN (65 t) | 305 cm/119 inch |
| ALB 30/380 = 650 kN (65 t) | 380 cm/148 inch |
| ALB 40/305 = 874 kN (87.4 t) | 305 cm/119 inch |
| ALB 60/400 = 1320 kN (132 t) | 400 cm/156 inch |

Vetter offers recovery sets to accommodate various aircraft categories. We would be pleased to assist you in selecting the appropriate set. Please do not hesitate to contact us: +49 (0) 22 52 / 30 08-0 or vetter.rescue@idexcorp.com

ALB 1/23 and 1/13 – The specialist for small aircrafts

Recently we developed the 1-bar ALB 1/13 and ALB 1/23 aircraft lifting bags especially for small airplanes such as Piper, Cessna or Learjet. These lifting bags can be used in recovering small aircraft up to a theoretical recovery weight of 23 tons (50.7 ibs). With their low insertion height of 8 cm (3.2 inch) and their low weight, these lifting bags can be brought into position quickly and easily, even in the smallest openings between the airplane and the ground. Like the normal aircraft lifting bags, they feature protection pads to protect sensitive structures.





| Types of Aircrafts | suitable ALB Sets | | | | | | | | |
|---|--|--|--|--|--|--|--|--|--|
| e.g. Regional Jets, CRJ 900, Dash 8, F 50 | 3 x ALB 14/160 | | | | | | | | |
| e.g. B 717, B 727, B 737 A 319, A 318, F 100, F 50 | 2 x ALB 30/245 2 x ALB 30/305 | | | | | | | | |
| e.g. B 707, B 727, B 757, B 767, A 300, A 321, A 320 | 2 x ALB 30/245 4 x ALB 30/305 | | | | | | | | |
| e.g. B 747, B 777 A 340, A 330, MD 11 | 2 x ALB 30/245 4 x ALB 30/305 2 x ALB 40/305 | | | | | | | | |
| For large airplanes such as the A380, Vetter offers you special 60-ton lifting bags. | | | | | | | | | |

Double AI B deadman controller



Developed especially for small planes such as Cessna

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Vetter Contour matching

Optimum adjustment to any shape

- optimum distribution of lifting force
- lifting capacity is fully utilised
- suitable for universal use
- enables minimum pressure point weight

"Straight and round don't match."

Aircraft recovery teams worldwide are faced with extremely difficult and varying situations when carrying out lifting operations of an aircraft on ground. The modern contour matching system developed by Vetter engineers together with Frankfurt airport specialists, is a result of the special needs in such situations. With the new vacuum contour chambers you get a better hold on the situation at the operation site.

Everything is stable and gently under control

Applicable for all types of aircraft, the stable chambers meet the highest safety specifications. Applied any amount of times, they enable guaranteed straight lifting with the minimum of pressure point loading on the sensitive aircraft body and create a stable transition between the lifting bag and the aircraft. Costly secondary damage can be avoided and the full-surface contact ensures maximum load stability.

Why is contour matching essential?

According to Mr. Hofer^{*}, contour matching results in a clear improvement in safety, especially as regards load stability with an aircraft recovery. The lifting power of the lifting bags can be used to its full extent and the danger of damage to both airplane and lifting bags is minimised. The Vetter vacuum chambers are a perfect adaptation of the "straight" lifting bags to the "round" airplane.

*Former head of the Airport fire brigade Frankfurt, Fraport AG







Perfect match of "straight" and "round"



Sets Contour matching* – consisting of:

| ArtNo. | Beschreibung | Set 30 to 3500008601 | Set 40 to 3500008701 | Set 60 to 3500008801 |
|------------|--|-----------------------------|-----------------------------|-----------------------------|
| 3500006301 | ALB single chamber, 2,300 x 1,000 x 200 mm, 0.5 bar | 3 | 6 | 9 |
| 3500006401 | ALB single chamger, 2,300 x 500 x 200 mm, 0.5 bar | 3 | 6 | 9 |
| 3500008201 | ALB single chamber, 1,400 x 1,000 x 200 mm, 0.5 bar | 6 | 15 | 18 |
| 3500006100 | ALB single chamber, 2,300 x 1,000 x 200 mm, Vacuum | 3 | 4 | 6 |
| 0350003802 | ALB controller, deadman, 10-fold (0.5 bar) | 2 | 3 | 4 |
| 0351001400 | Air distributor, claw/quick coupling 6-fold | 1 | 1 | 1 |
| 0350007401 | Inflation hose, 10 m, yellow, quick coupling | 30 | 45 | 60 |
| 0350019802 | ALB controller, deadman, 8-fold, Vacuum | 1 | 1 | 1 |
| 0350022600 | Prefilled bags, 400 x 600 mm, filled with 0,02 cbm styrofoam balls | 60 | 60 | 60 |
| 0350022700 | Labelset nos. 1 – 25 | 2 | 2 | 2 |
| 0350022800 | Labelset nos. 26 – 50 | 0 | 2 | 2 |

* Technical changes reserved.

Would you like to receive detailed information about our contour matching systems? Request our free animated "Aircraft Recovery" CD for a demonstration. The animation shows how easy it is to use. We look forward to hearing from you!







| E | |
|-------|--|
| E | |

Vetter single chambers

Practical power pack

The Vetter single chambers can be used flexibly and are therefore ideally suited for the recovery of aircraft in inaccessible locations: Where other chambers reach their limits, these cushions can be stacked at any height. In addition, the product is particularly resource-saving in terms of repair and maintenance, as it is always a single chamber and not a combination of chambers.

- > easy to transport
- > only 2 persons necessary for use
- > can also be used in inaccessible terrain
- flexible in height
- > simple repair
- rapid maintenance and testing
- easy to clean
- inexpensive and simple replacement procurement, since only one chamber has to be newly procured





Single chambers are connected via velcro technology

Vetter Base Bags

Stable lifting at height

Vetter Base Bags are the optimal support when you need to go out there. Vetter Base Bags can be connected to each other so that the desired area or height can be achieved. This makes it very easy to place the lifting bags at the right location – Euro pallets or similar aids are no longer necessary.

- > equipped with a safety valve for 0.5 or 1.0 bar
- > equipped with quick-release couplings
- can be connected to each other by the straps attached to the base bags
- the base bags are equipped with Velcro and fleece, so they hold together more easily

Single chambers

| | ALB 14 t | ALB 30 t | ALB 40 t | ALB 60 t |
|---------------------------|------------------|------------------|------------------|------------------|
| ArtNo. | - | - | - | - |
| Total area (L x W) | 214 x 154 | 298 x 243 | 440 x 219 | 440 x 324 |
| cm/inch | 84.3 x 60.0 | 117.3 x 95.7 | 173.2 x 86.2 | 173.2 x 127.6 |
| Support area (L x W) | 200 x 140 | 284 x 229 | 426 x 205 | 426 x 310 |
| cm/inch | 78.7 x 55.1 | 111.8 x 90.2 | 167.7 x 80.7 | 167.7 x 122.0 |
| Weight, approx. | 12 | 19 | 25 | 35 |
| <i>kg/ibs</i> | 26.5 | 41.9 | 55.1 | 77.2 |
| Höhe pro Kammer | 20 | 20 | 20 | 20 |
| cm/inch | 7.9 | 7.9 | 7.9 | 7.9 |

Base Bags

| | ALB 30 t |
|------------------------|------------------|
| ArtNo. | _ |
| Total area (L x W) | 370 x 310 |
| cm/inch | 145.7 x 122 |
| Support area (L x W) | 350 x 290 |
| cm/inch | 137.8 x 114.2 |
| Weight, approx. | 60 |
| <i>kg/ibs</i> | 132.3 |
| Höhe pro Base Bag | 60 |
| cm/inch | 23.6 |



ALB 40 t

-

510 x 290 200.8 x 114.2

490 x 270 192.9 x 106.3

80

176.4

60 23.6

Technical data*

1.0 bar

| ALB Sets ArtNo. | Lifting power t/US tons | Lifting height, max. cm/inch | Bag chambers | Support area (L x B) cm/inch | Total area (L x B) cm/inch | Insertion height (deflated bag) cm/inch | Air require- ment litre/ cu. ft. | Packing dimensions of the box (L x B x H) cm/inch | Dimensions of the packing bag (L x B x H) cm/inch | Weight approx. kg/lbs | Weight of set approx. kg/lbs |
|--------------------|-------------------------------|---------------------------------------|-----------------|---------------------------------------|-------------------------------------|---|--|---|---|-----------------------------|---------------------------------------|
| ALB 3/100 | 6.6 | 100 | 5 | 98 x 68 | 112 x 82 | 7 | 1,722 | 113 x 48 x 60 | 110 x 30 x 40 | 26 | 68 |
| 3510000800 | 7.3 | 39 | | 39 x 27 | 44 x 32 | 2.8 | 60 | 45 x 19 x 24 | 43 x 12 x 16 | 57 | 150 |
| ALB 5/120 | 11.2 | 120 | б | 140 x 80 | 154 x 94 | 8 | 3,396 | 115 x 123 x 61 | 110 x 40 x 40 | 41 | 207 |
| 3510000900 | 12.4 | 47 | | 55 x 32 | 61 x 37 | 3.1 | 120 | 45 x 48 x 24 | 43 x 16 x 16 | 90 | 456 |
| ALB 14/160 | 28 | 160 | 8 | 200 x 140 | 214 x 154 | 10 | 10,618 | 180 x 63 x 71 | 170 x 55 x 45 | 93 | 1 85 |
| 3510001000 | 30.9 | 63 | | 79 x 55 | 84 x 61 | 3.9 | 374 | 71 x 25 x 28 | 67 x 22 x 18 | 205 | 408 |
| ALB 30/245 | 65 | 245 | 14 | 284 x 229 | 298 x 243 | 15 | 32,626 | 270 x 109 x 96 | 240 x 90 x 60 | 256 | 450 |
| 3510001100 | 71.7 | 96 | | 112 x 90 | 117 x 96 | 6.0 | 1,152 | 106 x 43 x 38 | 95 x 35 x 24 | 564 | 993 |
| ALB 30/305 | 65 | 305 | 17 | 284 x 229 | 298 x 243 | 20 | 40,850 | 270 x 109 x 96 | 240 x 95 x 65 | 320 | 513 |
| 3510001200 | 71.7 | 120 | | 112 x 90 | 117 x 96 | 7.9 | 1,442 | 106 x 43 x 38 | 95 x 37 x 26 | 706 | 1,131 |
| ALB 30/380 | 65 | 380 | 21 | 284 x 229 | 298 x 243 | 20 | 49,300 | 270 x 109 x 96 | 240 x 100 x 70 | 380 | 588 |
| 3510001700 | 71.7 | 150 | | 112 x 90 | 117 x 96 | 7.9 | 1,740 | 106 x 43 x 38 | 95 x 39 x 28 | 838 | 1,297 |
| ALB 40/305 | 87.4 | 305 | 20 | 426 x 205 | 440 x 219 | 20 | 58,174 | 270 x 109 x 96 | 240 x 100 x 70 | 480 | 681 |
| 3510001300 | 96.4 | 120 | | 168 x 81 | 440 x 219 | 7.9 | 2,054 | 106 x 43 x 38 | 95 x 39 x 28 | 1,058 | 1,502 |
| ALB 60/400 | 132 | 400 | 25 | 426 x 310 | 440 x 324 | 25 | 118,532 | 370 x 108 x 101 | 340 x 100 x 80 | 840 | 1,155 |
| 3510001400 | 145.6 | 157 | | 168 x 122 | 173 x 128 | 9.8 | 4,184 | 146 x 43 x 40 | 134 x 39 x 32 | 1,852 | 2,547 |

* Technical datas relate to single bags. Technical changes reserved.

Aircraft Lifting Bags 1.0 bar (14.5 psi): Working pressure: 1.0 bar (14.5 psi) Test pressure: 1.5 bar (21.75 psi)

| ALB Sets ArtNo. | Lifting power t/US tons | Lifting power of set t/US tons | Lifting height, max. cm/inch | Insertion height (deflated bag) cm/inch | Diameter cm/inch | Air require- ment at 1.0 bar litre/cu. ft. | Inflation time approx. sec. | Weight approx. kg/lbs | Weight of set approx. kg/lbs |
|------------------------|-------------------------------|--------------------------------------|------------------------------------|---|---------------------|--|-----------------------------------|-----------------------------|------------------------------------|
| ALB 1/13 3510002400 | 6.5 7.2 | 13 14.3 | 62 24 | 10 3.9 | 91 35.5 | 1,038 37 | 62 | 21 46 | 63 139 |
| ALB 1/23 3510002300 | 11.3 12.5 | 22.6 24.9 | 110 43 | 12 4.7 | 120 46.8 | 3,023 107 | 191 | 30 66 | 83 183 |

Technical data*

0.5 bar

| ALB Sets ArtNo. | Lifting power t/US tons | Lifting height, max. cm/inch | Bag chambers | Support area (L x B) cm/inch | Total area (L x B) cm/inch | Insertion height (deflated bag) cm/inch | Air require- ment litre/ cu. ft. | Packing dimensions of the box (L x B x H) cm/inch | Dimensions of the packing bag (L x B x H) cm/inch | Weight approx. kg/lbs | Weight of set approx. kg/lbs |
|--------------------------|-------------------------------|---------------------------------------|-----------------|---------------------------------------|-------------------------------------|---|--|---|---|-----------------------------|---------------------------------------|
| ALB 3/100 3500000300 | 3.3 3.6 | 100 39 | 5 | 98 x 68 39 x 27 | 112 x 82 44 x 32 | 7 2.8 | 1,292 46 | 113 x 48 x 60 45 x 19 x 24 | 110 x 30 x 40 43 x 12 x 16 | 26 57 | 68 150 |
| ALB 5/120 3500005200 | 5.6 6.2 | 120 47 6 | 6 | 140 x 80 55 x 32 | 154 x 94 61 x 37 | 8 3.1 | 2,550 90 | 115 x 123 x 61 45 x 48 x 24 | 110 x 40 x 40 43 x 16 x 16 | 41 90 | 207 456 |
| ALB 14/160 3500000400 | 14.8 16.3 | 160 63 | 8 | 200 x 140 79 x 55 | 214 x 154 84 x 61 | 10 3.9 | 7,964 281 | 180 x 63 x 71 71 x 25 x 28 | 170 x 55 x 45 67 x 22 x 18 | 93 205 | 185 408 |
| ALB 30/245 3500000500 | 30 33.1 | 245 96 | 14 | 284 x 229 112 x 90 | 298 x 243 117 x 96 | 15 6.0 | 24,510 865 | 270 x 109 x 96 106 x 43 x 38 | 240 x 90 x 60 95 x 35 x 24 | 256 564 | 450 993 |
| ALB 30/305 3500000600 | 32.5 33.5 | 305 120 | 17 | 284 x 229 112 x 90 | 298 x 243 117 x 96 | 20 7.9 | 30,638 1,081 | 270 x 109 x 96 106 x 43 x 38 | 240 x 95 x 65 95 x 37 x 26 | 320 706 | 513 1,131 |
| ALB 30/380 3500007500 | 32.5 33.5 | 380 150 | 21 | 284 x 229 112 x 90 | 298 x 243 117 x 96 | 20 7.9 | 39,975 1,412 | 270 x 109 x 96 106 x 43 x 38 | 240 x 100 x 70 95 x 39 x 28 | 380 838 | 588 1,297 |
| ALB 40/305 3500000800 | 43.7 48.2 | 305 120 | 20 | 426 x 205 168 x 81 | 440 x 219 440 x 219 | 20 7.9 | 43,631 1,540 | 270 x 109 x 96 106 x 43 x 38 | 240 x 100 x 70 95 x 39 x 28 | 480 1,058 | 681 1,502 |
| ALB 60/400 3500001000 | 66 72.8 | 400 157 | 25 | 426 x 310 168 x 122 | 440 x 324 173 x 128 | 25 9.8 | 88,900 3,138 | 370 x 108 x 101 146 x 43 x 40 | 340 x 100 x 80 134 x 39 x 32 | 840 1,852 | 1,155 2,547 |

* Technical datas relate to single bags. Technical changes reserved.

Aircraft Lifting Bags 0.5 bar (7.25 psi): Working pressure: 0.5 bar (7.25 psi) Test pressure: 0.75 bar (10.88 psi)

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Other

350003401

Accessoires



